

Fig. 1

Partial Least Squares Method for the Evaluation of 5/6-Isomer Ratio in Omeprazole

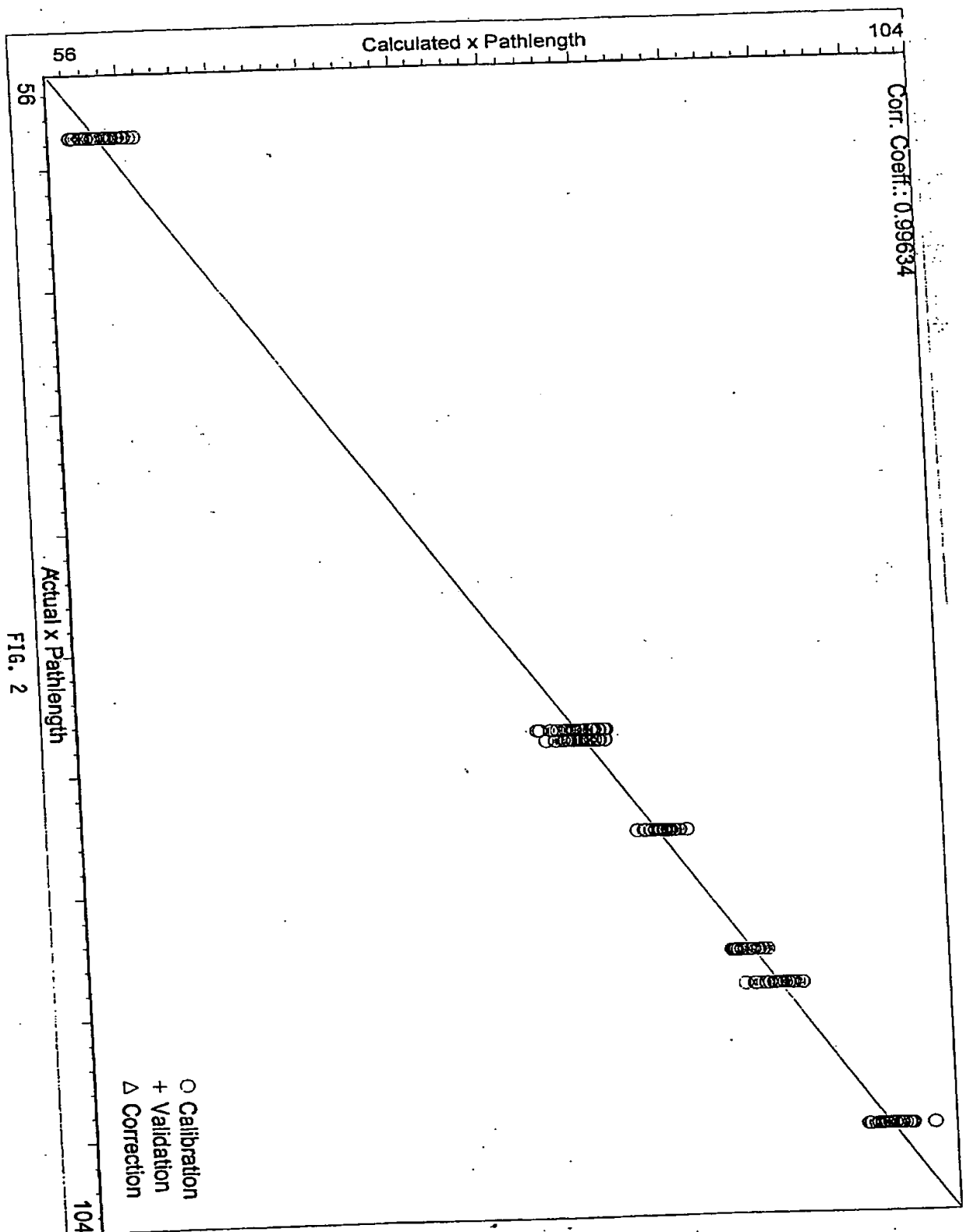


FIG. 2

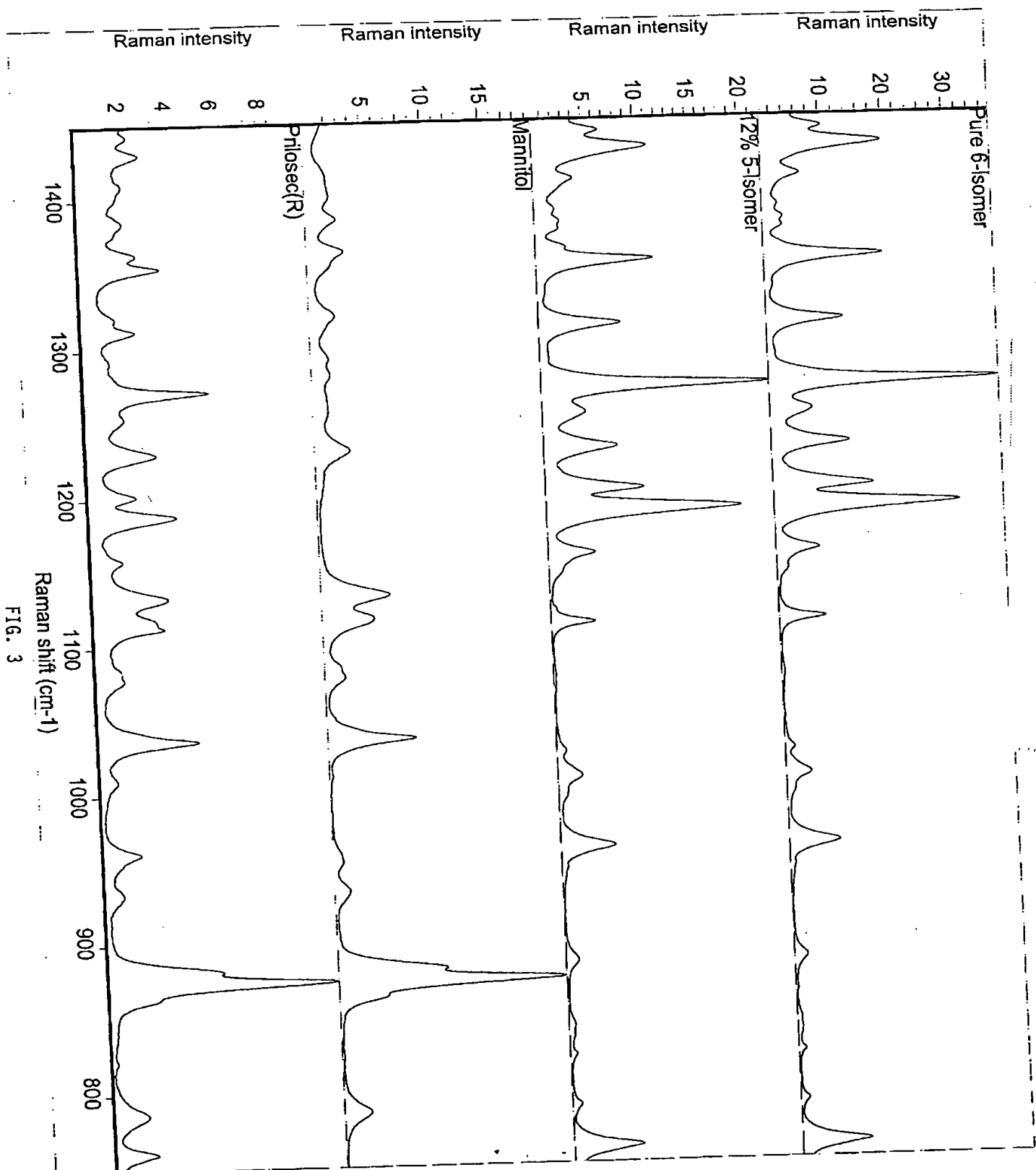


FIG. 3

Raman shift (cm<sup>-1</sup>)

1400

1300

1200

1100

1000

900

800

Raman intensity

2 4 6 8

Raman intensity

5 10 15

Raman intensity

5 10 15 20

Raman intensity

10 20 30

Pure 6-isomer

12% 5-isomer

Mannitol

Phlosec(R)